





MAXIEM 2040 WATERJET

This abrasive jet system cuts complex flat parts out of most materials including metal, plastic, glass, ceramics, stone and composites directly from a CAD or DXF file. Extremely hard, reflective and nonconductive materials can also be cut, making it a valuable addition to existing shop capabilities. Parts are cut directly from plate with a single tool dramatically reducing setup time and material usage.

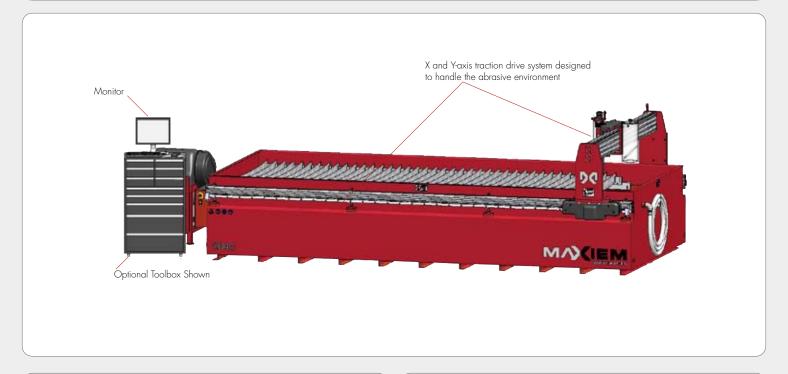
## STANDARD FEATURES

- X-Y table with Motorized Z-Axis
- Durable abrasive feed system
- Abrasive Nozzle Assembly
- Intelli-MAX® Basic Control Software
- 20 HP high-pressure direct drive 50,000 PSI pump
- 1 year warranty
- Installation assistance & basic machine overview training

## ABRASIVEJET BENEFITS

- Machines a wide range of materials and thicknesses
- X & Y drive system designed for the abrasive environment
- Does not create heat-affected zones or mechanical stresses
- Rapid setup, no tool changes required
- Minimal fixturing required
- No noxious gases, liquids or oils used in (or caused by) the machining process





MACHINE DIMENSIONS	
Footprint	202" x 112" (5,131 mm x 2,845 mm)
Weight (tank empty)	9,000 lbs (4,082 kg)
Operating Height	12 ft (3,658 mm)
Operating Weight	34,000 lbs (15,422 kg)
WORK ENVELOPE	
X-Y Cutting Travel	160" x 79" (4,064 mm x 2,006 mm)
Table Size	189" x 81" (4,801 mm x 2,057 mm)
Material Support Slats	4" x 14 Ga (102 mm x 2 mm) Galvanized Steel
Maximum Supported Material Load	125 lbs/sq ft (600 kg/sq meter)
PATENT PENDING DRIVE SYSTEM	<ul> <li>Closed loop high pole vector drives</li> <li>Stainless steel hardened precision ground shaft ways</li> <li>Bridge-style Y-axis</li> <li>Traction drive with linear encoder in X and Y-axis</li> <li>Motor controlled Z-axis</li> </ul>
ACCURACY OF MOTION AT 70° F	Ballbar Circularity (Over 12") (Over 305 mm) ±0.005" (±0.13 mm)

### **PUMP OPTIONS**

30 horsepower (22 kW), 50,000 psi (3,450 bar)

## **COMPUTER CONTROL SYSTEM**

Intelli-MAX® Basic Control Software with CAD/CAM

# TRAVERSE SPEED

Maximum Traverse Speed 590 inches/min (15 m/min)

## **OPTIONAL ACCESSORIES**

Additional Software Seats
Air & Water Conditioning Kit
Bulk Abrasive Feed Assembly
Catcher Tank Armor Plating
Chiller
Closed Loop System
Dual Cutting Head
Dual Pump Package
Extended Warranty
Jet Brick Kit
Manual Tilt Z

MAXIEM Start Up Kit Scissor Plumbing Solids Removal System (SRS) Splash Shield Kit Terrain Follower (TF) Toolbox Water Only Cutting Nozzle Weir Tank

<sup>\*</sup> Optional accessories may reduce cutting travel. Contact MAXIEM for information and availability.